

# CHOOSE THE RIGHT EPOXY FOR THE JOB

## SUPERMEND®



## MARINE FIX® FAST



## SUPERWELD®



### DESCRIPTION

versatile all-purpose  
high density

extra fast bonding  
high density

high temperature metalized  
medium density

### COLOR ①

off-white

light beige

premier gray

### USES

kitchen appliances  
shelves & cabinets  
plastic toys, furniture  
sports equipment  
porcelain & china

keels & skegs  
hulls & decks  
pools & spas  
boat lister pox  
seal leaks

radiator seams  
engine blocks  
metal caps & gas lines  
garden & metal tools  
auto bodies & bikes

### BENEFITS

apply under water  
drill & tap  
no shrinkage

cures in temps. to 34°F (1°C)  
non-sag  
power-sand in 20 minutes  
sands like real wood  
apply underwater

high heat resistance  
drill & tap

### APPLY TO ②

fiberglass, PVC, metal,  
fiberglass, most plastics,  
wood, styrofoam, aluminum

fiberglass, wood,  
steel, ABS, PVC,  
CPVC, copper,  
most plastics

steel, iron, copper,  
aluminum, bronze,  
metal castings, most plastics,  
graphite, fiberglass

### APPLY TIME

15 minutes @ 70°F (21°C)

5 minutes @ 70°F (21°C)

20 minutes @ 70°F (21°C)

### CURE TIME ③

4 hours @ 70°F (21°C)

20 minutes @ 70°F (21°C)

2.5 hours @ 70°F (21°C)

### STRENGTH

compress 36,000 psi  
tensile 7,450 psi  
shear 2,700 psi  
bond 1,750 psi

compress 36,000 psi  
tensile 7,450 ps  
shear 2,700 psi  
bond 1,700 psi

compress 36,000 psi  
tensile 7,450 ps  
shear 2,700 psi  
bond 1,850 psi

### HEAT RESISTANCE ④

150°F (66°C)

190°F (88°C)

250°F (121°C)

① To match epoxy to surface, use coloring additives.

② Epoxy Pastes bond to all surfaces except polypropylene, teflon, and polyethylene. All surfaces should be roughened prior to application.

③ Cure times are based on an application thickness of 1/8". Cure time is the amount of time required before sanding or painting.

④ Heat resistance values are based on intermittent temperatures. Product may soften when exposed to constant higher temperatures.

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