



Manufactured by:
Eclectic Products, Inc.
 Pineville, LA 71361

Made in the USA

800.767.4667 - Technical Services

eclecticproducts.com

amazinggoop.com/epoxies.htm

TECHNICAL DATA SHEET

Amazing GOOP® Marine Epoxy Paste (formerly Marine FIX® FAST)

PRODUCT DESCRIPTION

Marine is a thick and creamy, almond-colored epoxy filler, formulated to easily fill holes, gouges, cracks, splits, fractures, rust-outs, dry rot, fiberglass gel coat blisters and offers exceptional high impact resistance with no sag. **Marine** bonds permanently to fiberglass, all types of wood, plywood, steel, aluminum, copper, brass, cast iron, tile, ABS, PVC and most plastics. **Marine** forms a complete weather proof bond, often stronger than the material being repaired. Once cured, **Marine** can be sanded, ground, drilled, tapped, sawed, will accept self tapping screws and can be painted with most paints.

PRODUCT CHARACTERISTICS and BENEFITS

Fast cure time	Seals holes and leaks quickly; power sand in 20 minutes; cures in temperatures as low as 34 °F (1 °C)
100% solids	Will not shrink and maintains strength after full cure
Chemical resistant	Can be used on or around objects exposed to gasoline, diesel fuel, motor oils, transmission and hydraulic fluids, antifreeze and most chemicals
Heat resistant	Apply to objects reaching temperatures as high as 190 °F (88 °C) intermittently
Waterproof	May be applied under water and remains waterproof after full cure

PHYSICAL PROPERTIES

Non-volatile content	100%
Compressive strength	36,000 psi
Compressive ultimate strain	20%
Tensile strength	7,450 psi
Shear strength	2,700 psi
Elongation	3%
Barcol hardness	65
Modulus of elasticity	2.0 x 10 ⁵ psi

CHEMICAL RESISTANCE (*After 30 days immersion in chemicals at 70 °F / 21 °C)

	Weight Change, %	Flexural* strength psi, (kg/cm)	Flexural* strength retention
Sulfuric Acid, 3%	+0.96	60,000 (4,219)	83%
Sodium Chloride, 10%	+0.54	70,750 (4,975)	98%
Distilled Water	+0.75	67,700 (4,761)	94%
Nitric Acid, 10%	+1.11	53,350 (3,752)	74%
Hydrochloric Acid, 10%	+0.81	49,450 (3,477)	68%
Acetic Acid, 5%	+2.23	57,000 (4,008)	79%
Hydrogen Peroxide, 3%	+0.90	66,400 (4,669)	92%
Petrohol 99 (MIL-F-5566)	0.00	74,900 (5,267)	100%
Hydrocarbon Test fluid (MIL-H-3136)	+0.02	74,400 (5,232)	100%
Ethylene Glycol (MIL-E-5559)	0.00	73,700 (5,183)	100%

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WORKING PROPERTIES

Mixing ratio	1 to 1 by volume
Pot life (working time)	5 minutes @ 70 °F (21 °C)
Natural color	Light Beige
Cure time	20 minutes @ 70 °F (21 °C)

DIRECTIONS FOR USE and APPLICATION NOTES

Always test a small area before full use.

- Step 1** Surface should be clean, dry and free of dirt. Roughen surface for optimum adhesion.
- Step 2** Mix equal amounts by volume, side A to side B, in clean, round containers, preferably new paper cups or buckets. See product package instructions for accurate mixing times.
- Step 3** **NOTE:** Sufficient stirring and mixing is the most important step for satisfactory results with **Marine**. While mixing, scrape sides and bottom often and use a fold-into-center motion while stirring.
- Step 4** Once thoroughly mixed, you have approximately 5 minutes working time at 70 °F (21 °C) to complete project.
- Step 5** At 70 °F (21 °C), allow 20 minutes before sanding.
- Step 6** Clean tools with acetone or lacquer thinner. Use plenty of soap and water to remove epoxy from skin.

For technical assistance, call 800.767.4667.

- Please read all directions before using. Use in well-ventilated area only.
- Best when used between 60 and 85 °F (15 and 30 °C).
- DO NOT change ratio or add any solvents.
- May be tinted with opaque coloring additives or most universal colorants, but may slow cure time.

HAZARDS

This product contains epoxy resin and amine hardener. Before working with this product, read and become familiar with information concerning hazards, proper use and handling. To request an MSDS, please send an Email to msds@eclecticproducts.com or call 800.333.9826.

LIMITED WARRANTY

The product is warranted against any defect in materials or workmanship under normal use and service for a period of 180 days after the date of purchase. The product is also warranted under any implied warranties provided under applicable state law, including, without limitation, the implied warranty of merchantability and the implied warranty of fitness for a particular purpose, for a period of 180 days after the date of purchase. This warranty covers only the original buyer of the product. For warranty service, the buyer should contact the store where the product was purchased, or write Eclectic Products, Inc. P.O. Box 4450, Pineville, LA 71360 or call 800.767.4667. This warranty gives you specific legal rights, and you also have other rights, which vary from state to state.